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an elongated housing of generally circular cross section extending from a first end to a second end, having a center axis, and a length, said elongated housing comprising:

a first inner diameter extending from said first end to said second end; a first portion and a second portion, each having a first outer diameter, thereby forming a first wall thickness between said first inner diameter and said first outer diameter;

a third portion having a second outer diameter, thereby forming a second wall thickness between said first inner diameter and said second outer diameter;

a first flange fixed to said elongated housing at said first end;

a second flange fixed to said elongated housing along said third portion;

a nozzle tip containing a plurality of fuel injection holes, said nozzle tip located at said second end; and,

wherein said third portion is located between said first portion and said second portion.

- 2. The pilot fuel nozzle of Claim 1 wherein said second outer diameter is greater than said first outer diameter.
- 3. The pilot fuel nozzle of Claim 1 wherein said plurality of fuel injection holes comprises at least three holes.

- 4. The pilot fuel nozzle of Claim 1 wherein said first portion, said second portion, and said third portion are formed from multiple tubes fixed together to form said elongated housing.
 - 5. The pilot fuel nozzle of Claim 1 wherein said first portion, said second portion, and said third portion are formed from a single piece of tubing.
 - 6. A pilot fuel nozzle for a gas turbine combustor comprising:

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an elongated housing of generally circular cross section extending from a first end to a second end, having a center axis, and a length, said elongated housing comprising:

a first inner diameter extending from said first end to said second end; a first portion having a first outer diameter, thereby forming a first wall thickness between said first inner diameter and said first outer diameter; a second portion having a second outer diameter, thereby forming a second wall thickness between said first inner diameter and said second outer diameter;

a first flange fixed to said elongated housing at said first end;

a second flange fixed to said elongated housing at approximately a mid-span location of said first portion;

a nozzle tip containing a plurality of fuel injection holes, said nozzle tip located at said second end; and,

wherein said first portion extends at least 50% of said length of said elongated housing.

7. The pilot fuel nozzle of Claim 6 wherein said first outer diameter is greater than said second outer diameter.

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- 8. The pilot fuel nozzle of Claim 6 wherein said elongated housing is formed from a single tubular body.
- 9. The pilot fuel nozzle of Claim 6 wherein said first portion and second portion are formed from multiple tubes fixed together to form said elongated housing.
 - 10. The pilot fuel nozzle of Claim 6 wherein said plurality of fuel injection holes comprises at least three holes.
- 15 11. The method of changing the natural frequency of gas turbine combustor pilot fuel nozzle comprising the steps:
 - a) providing a pilot fuel nozzle of generally circular cross section extending from a first end to a second end, having a center axis, a length, a first inner diameter extending from said first end to said second end, a first portion and second portion having a first outer diameter, thereby forming a first wall thickness between said first inner diameter and said first outer diameter, a first flange fixed to said first end of said elongated housing, a second flange fixed to said elongated housing along a mid-span region of said second portion, and a nozzle tip containing a plurality of fuel injection holes, said nozzle tip located at said second end;
 - b) removing said mid-span region of said second portion of said elongated housing including said second flange;
 - c) inserting a third portion of elongated housing between said first portion and said second portion, said third portion having a second flange, a first inner diameter, and a second outer diameter, thereby forming a second thickness between said first inner diameter and said second outer diameter, wherein said

- second outer diameter is greater than said first outer diameter and said second thickness is greater than said first thickness; and,
 - d) fixing said third portion to said first portion and said second portion.
- 12. The method of Claim 11 wherein said first portion, said second portion, and said third portion of said pilot fuel nozzle are formed from multiple tubes fixed together.